



## HALTER RANCH VINEYARD

### 2014 SYNTHESIS

*Blend:* 75% Cabernet Sauvignon  
23% Syrah  
2% Malbec

*Harvest Dates:* Cabernet Sauvignon-  
Block 30: 10/16/14  
Block 21L: 10/15/14  
Block 9L: 9/25/14  
Syrah- Block 28: 9/10/14  
Malbec- Block 10: 9/23/14

*Fermentation:* Destemmed and fermented in stainless steel fermentors, with pump-overs three times daily for an average of 12 days.

*Aging:* Aged 14 months in French oak barrels, 33% of which were new oak.

*Alcohol:* 14.2%

*pH:* 3.76

*TA:* 6.2 g/L

*Bottled:* December 8, 2015

*Production:* 2,400 Cases (750ml)

### TASTING NOTES

Synthesis blends the power and complexity of Cabernet Sauvignon with the richness and elegance of Syrah. A harmonious combination, this wine offers aromas of Bing cherries and plums with flavors of currants and blackberries leading to a smooth finish with well-integrated tannins. Enjoy this wine on its own or pair with virtually everything.

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